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U/R

SM
19/01/14

D3779-041
Job Sheet 188679



Part No: D3779-041

Job Qty: 4 pcs

Part Name: Handle Assembly (Exterior)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/14/19

Job Tracking No:

Due Date: 1/16/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: URF 18-854 18.12.05 (SAD)D3779 REV.C IPP Rev:A 08-06-09 new issue DD verified by:ec IPP Rev:B 08-07-21 procedure change DD verified by:EC IPP Rev:C 11.12.02 as per dwg revB DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs		1/16/19	0.00	0.30	Waterjet - Flow		ac 19/01/14
110	QC 2	4 pcs		1/16/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		ac 19/01/14
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
QC 2 - 62									
QC 2 - 63									
QC 2 - 8									

120 QC 8	4 pcs	1/16/19	0.00 0.00	QC 8 - 12	Plex 1/14/19 1:10 PM dart.lacelle.linda
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	DAS
				QC 8 - 38	38
				QC 8 - 39	9-89
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
130 Small Fab - 2 - B4B	4 pcs	1/16/19	0.00 1.82	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	DAS
				Small Fab - 4 - B4B	36
				Small Fab - 5 - B4B	9-89
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
140 QC 5	4 pcs	1/16/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	DAS
				QC 5 - 38	38
				QC 5 - 42	9-89
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
150 Handfinish - 1-1 Chemical-B4B	4 pcs	1/16/19	0.00 0.38	Handfinish - 1 - 1 - B4B	
				Handfinish - 1 - 2 - B4B	
				Handfinish - 1 - 3 - B4B	
				Handfinish - 1 - 4 - B4B	
				Handfinish - 1 - 5 - B4B	
				Handfinish - 1 - 6 - B4B	
				Handfinish - 1 - 7 - B4B	
				Handfinish - 1 - 8 - B4B	
				Handfinish - 1 - 9 - B4B	
				Handfinish - 1 - 10 - B4B	D.R.19/01/14
				Handfinish - 1 - 11 - B4B	
				Handfinish - 1 - 12 - B4B	

				Handfinish - 1 - 13 - Plex 1/14/19 1:10 PM dart.lacelle.linda	
				B4B	
				Handfinish - 1 - 14 -	
				B4B	
				Handfinish - 1 - 15 -	
				B4B	
				Handfinish - 1 - 16 -	
				B4B	
				Handfinish - 1 - 17 -	
				B4B	
				Handfinish - 1 - 18 -	
				B4B	
				Handfinish - 1 - 19 -	
				B4B	
				Handfinish - 1 - 20 -	
				B4B	
				Handfinish - 1 - 21 -	
				B4B	
				Handfinish - 1 - 22 -	
				B4B	
160 QC 7	4	1/16/19	0.00 0.00	QC 7 - 10	
	pcs			QC 7 - 13	
				QC 7 - 14	
				QC 7 - 15	
				QC 7 - 17	
				QC 7 - 18	
				QC 7 - 19	
				QC 7 - 2	
				QC 7 - 28	
				QC 7 - 3	
				QC 7 - 30	
				QC 7 - 34	DAS
				QC 7 - 36	36
				QC 7 - 37	9-89
				QC 7 - 38	
				QC 7 - 41	
				QC 7 - 47	
				QC 7 - 48	
				QC 7 - 51	
				QC 7 - 58	
				QC 7 - 59	
				QC 7 - 6	
				QC 7 - 60	
				QC 7 - 9	
				QC 7 - 68	
				QC 7 - 50	
				QC 7 - 67	
180 Small Fab - 3 - B4B	4	1/16/19	0.00 1.82	Small Fab - 1 - B4B	
	pcs			Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	DAS
				Small Fab - 4 - B4B	36
				Small Fab - 5 - B4B	9-89
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
190 QC 5	4	1/16/19	0.00 0.00	QC 5 - 10	
	pcs			QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	

				QC 5 - 38	Plex 1/14/19 1:10 PM dart.lacelle.linda
				QC 5 - 42	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	DAS
				QC 5 - 68	JAN 1 5 2019 68
				QC 5 - 9	9-89
				QC 5 - 50	
				QC 5 - 30	
200	Packaging 3-1 - Stock - B4B	4	1/16/19	0.00 0.00	Packaging 3 - 1 - B4B
	pcs				Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
210	QC 21 - SA	4	1/16/19	0.00 0.00	QC 21 - SA - 21
	pcs				QC 21 - SA - 70

Part Op 100 - 1-Cut as per Dwg D3779-1 Dwg Rev: Prog Rev: 2-Deburr if necessary

Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)

120 - (QC8- Inspect parts - second check)

130 - (Small Fab) 1- Counter sink holes as per dwg D3779 2- Deburr 3- Form plate as per

140 - (QC5- Inspect part completeness to step on W/O)

150 - (Chemical Conversion Coat per QSI005 4.1)

160 - (QC7-Inspect Chemical Conversion Coat)

180 - (Small Fab) 1- Rivet handle to D3779-1 plate as per dwg D3779 per QSI003

190 - (QC5- Inspect part completeness to step on W/O)

200 - (Identify as per dwg & Stock Location:)

210 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part Item	Component Name	Quantity	Operation	Container
M6061T6S.125	6061-T6 .125 Sheet	.7760 sf (.194 ea)	100-Waterjet - Flow - 1	
D3779-7	Handle	4 pcs (1 ea)	180-Small Fab - 3 - B4B	S 158786
MS20426A10-9A	Rivet wrong p/n:see MS20426AD10-9A	16 Ea (4 ea)	180-Small Fab - 3 - B4B	S 140270

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.125	1	54	0
180-Small Fab - 3 - B4B	D3779-7	4	11	0
	MS20426A10-9A	16	0	0

Part Specifications

Specifications could not be found.

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AEROSPACE

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Container No: S144686



Part: D3779-041

Job No: 188679

Serial No/Batch: S144686

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/14/19

